

TECHNICAL DATA SHEET

Revision date: 14.06.2024

NITRO PUTTY

Article number:	15100
Colour:	grey
Intended use:	Car refinishing product/ Knife filler/ Surfacer
General characteristics:	<p>1K NC putty is designed to correct minor defects during paintwork (pores, small damages, scratches) before priming and painting.</p> <ul style="list-style-type: none">▪ ideal for spot repairs▪ fast application due to 1K system▪ recoatable with all usual paint systems (base, acrylic, alkyd)
	<p>Fields of application:</p> <ul style="list-style-type: none">▪ iron▪ steel▪ GRP▪ wood▪ cured sanded old paintwork

TECHNICAL CHARACTERISTICS

Basis: nitrocellulose**Density at 20°C:** putty 1.471 g/cm³

APPLICATION PROCESS

Before use, carefully read and observe the warning texts on the label!

Processing conditions:

Please only use in an adequately ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%. Polyester-based putty does not cure at a temperature below +10 °C

Drying	Sandable
Object temperature 20 °C	1 - 2 h

Processing tips

- Degrease, derust and sand the substrate.
 - Remove completely the old thermoplastic paintings.
 - Sand surfaces slightly. Remove not cured old paintwork and priming coats.
 - Apply putty without any hardener. Allow a cure time of approx. 1 h between the next coats.
 - After drying putty may be sanded without any difficulty (P400/500 for dry sanding) and can be recoated with all common coating systems.
 - Clean tools immediately after use, if necessary, with a nitro thinner.
- ATTENTION:
- Over time, a typical thickening of the material may occur. However, the product can be softened again by kneading it directly in the tube before use.

ATTENTION

Avoid coat thickness more than 80 µm per coat

VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 444 g/l VOC

Shelf life:

18 months if stored in tightly closed original containers

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.